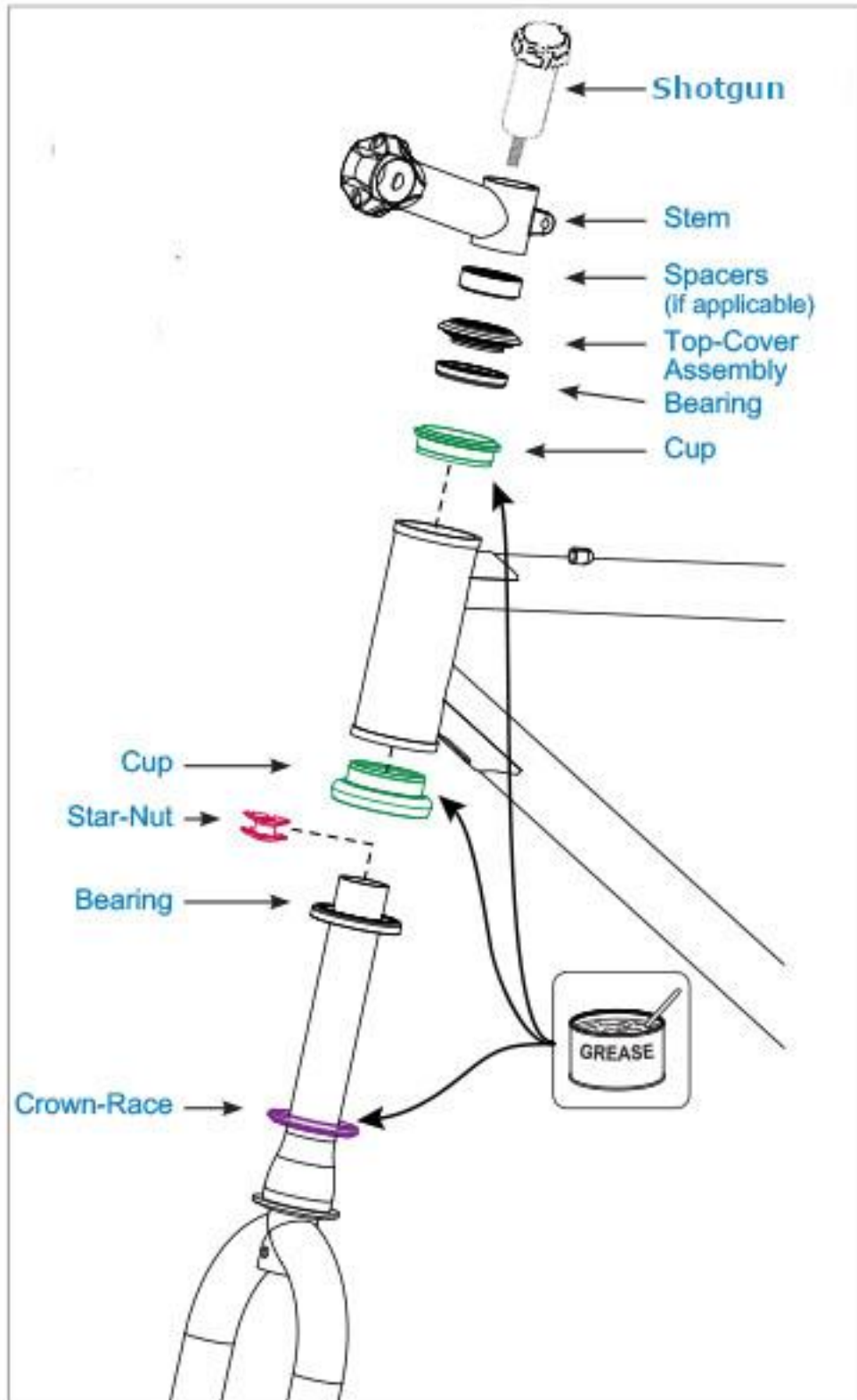


Please use this product responsibly

Warning this product is not intended for use while in motion consumer assumes all liability.



Installing your Shotgun.

First method. (To prevent damage to the Shotgun's body and anodizing.)

The walls of the Shotgun are relatively thin is someplace (.7mm).

Please install with care.

Clean your steer tube of any burs that might cause damage to the Shotguns body.

Purchase a M6 bolt approximately 100mm long. (McMaster.com Part number 91292A205)

Thread M6 bolt into starnut of steer tube. (7-8 turns is full thread engagement.)

Using a rubber mallet gently hammer starnut deeper into steer tube.

Be sure that the M6 bolt is hammered in straight.

DO NOT HAMMER BOLT FLUSH TO STEERTUBE.

A traditional socket head screw has a head height of 6mm. The Shotgun is 8mm from bottom to top of the hex.

You can swap the bolt for the Shotgun at any time to measure depth if you are uncertain about how far to hammer.

If you feel uncomfortable installing, bring it to a bike shop!

Remember the Purpose of a top cap is to provide compression to your headset while allowing the cockpit to move freely. GCN has a useful video on headset adjustments.

<https://www.youtube.com/watch?v=ZK5u5ioZU8M>

Second Method. (Direct Install)

FOR BEST GASKET SEAL REMOVE LID BOLT AND NYLON BUSHING. DO NOT OVER TIGHTEN WHEN DURING REASSEMBLY.

Punch the Shotgun's M6 bolt through a paper towel or two.

Remove lid and all hardware. Be sure to keep all hardware parts. There is a small Delrin bushing under the lid bolt that helps the lid to seal properly. Damage to this bushing might affect the lid seal.

Thread Shotgun in to starnut 7-8 turns.

Gently hammer with rubber mallet to recess the starnut. Alternatively, you can use a piece of wood on the face of the part to dampen the blow of the hammer.

Tighten Shotgun until headset is properly adjusted.

Third Method. (Carbon Steer Tube)

The Shotgun features a 23.6mm outside Diameter.

This makes it compatible with many modern carbon steer tubes.

Here is a link to the corresponding compression plug needed for install.

https://www.ebay.com/itm/J-L-1-1-8-Carbon-Steer-Tube-Fork-Expander-Compression-plug-Ultra-Light-6-8g/201804117947?_trksid=p2485497.m4902.l9144

Installing your Top-Secret Top Cap

The Top Secrets Top Cap contains a trapped M6 bolt. The bolt is used to fashion the starnut in your bicycles steer tube. The part is approximately 83mm in length.

The same methods as the Shotgun installation apply.

If you are not confident in your abilities to install the device, please take it to a bike shop. They should have a starnut setter which will aid in the parts installation.

If further assistance is required, please feel free to email iozziocycles@gmail.com

Or call (718)-360-6695